



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	737	811564	PISTON/PISTON PIN (STANDAR	8	(Use with GM Engine Code #2XY	
1	737	811602	PISTON/PISTON PIN (.030 O.S.)	AR	(Use with GM Engine Code #2XY	
1	737	808740	PISTON/PISTON PIN (STANDAR	8	(Use with GM Engine Code #4XY	
1	737	808741	PISTON/PISTON PIN (.030 O.S.)	AR	(Use with GM Engine Code #4XY	
2	39	823098	PISTON RING (STANDARD)	8	(Use with GM Engine Code #2XY	
2	39	823099	PISTON RING (.030 O.S.)	AR	(Use with GM Engine Code #2XY	
2	39	827651	PISTON RING (STANDARD)	8	(Use with GM Engine Code #4XY	
2	39	827652	PISTON RING (.030 O.S.)	AR	(Use with GM Engine Code #4XY	
3/4	23	818473	BEARING SET (STANDARD)	1		
3/4	23	818474	BEARING SET (.001 U.S.)	AR		
3/4	23	818475	BEARING SET (.002 U.S.)	AR		
3/4	23	818476	BEARING SET (.010 U.S.)	AR		
3/4	23	818477	BEARING SET (.020 U.S.)	AR		
5	17	35312	DOWEL PIN (1/4" DIA.)	1		
6	26	811554	OIL SEAL	1		2
7	230	811560	FLYWHEEL	1		
8	10	49845	SCREW	6		
9		19750T	DRIVE PLATE	1	HURTH	
10	10	35091	SCREW	6	HURTH	
11	13	35048	LOCKWASHER	6	HURTH	
9		47607A	DRIVE PLATE	1	BORG WARNER	
10	10	35091	SCREW	6	BORG WARNER	
11	13	35048	LOCKWASHER	6	BORG WARNER	
13	614	3553	CONNECTING ROD	8		
14	10	52192	BOLT	16		
15	11	37493	NUT	16		
16	23	85726	BEARING UNIT (STANDARD)	8		
16	23	85727	BEARING UNIT (PAIR - .001 U.S.)	AR		
16	23	85728	BEARING UNIT (PAIR - .002 U.S.)	AR		
16	23	85691	BEARING UNIT (PAIR - .010 U.S.)	AR		
16	23	85729	BEARING UNIT (PAIR - .020 U.S.)	AR		
17	429	811551	CRANKSHAFT	1		
18	28	811558	KEY	1		
-	27	811547A92	ENGINE GASKET SET - Overhaul	1		